Power Harrows

HRB / HR SERIES













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DURABLE, CUSTOMIZED, EFFICIENT

POWER HARROWS ARE SOME OF THE MOST VERSATILE TILLAGE TOOLS AVAILABLE TODAY. NUMEROUS CONFIGURATIONS AND OPTIONS ARE OFFERED TO CREATE A MACHINE TO MATCH YOUR NEEDS. THE CRUMBLING, LEVELING AND PACKING WORK OF KUHN POWER HARROWS ARE THE KEY TO MAXIMIZING THE PRODUCTIVITY OF YOUR CROPS. KUHN POWER HARROWS DELIVER A DURABLE, RELIABLE SOLUTION FOR YOUR OPERATION.



BUILT TOUGH

KUHN power harrows are packed from end-to-end with proven designs made from high-strength materials. The result is legendary durability and reliability in the toughest conditions, year after year.

EFFICIENT OPERATION

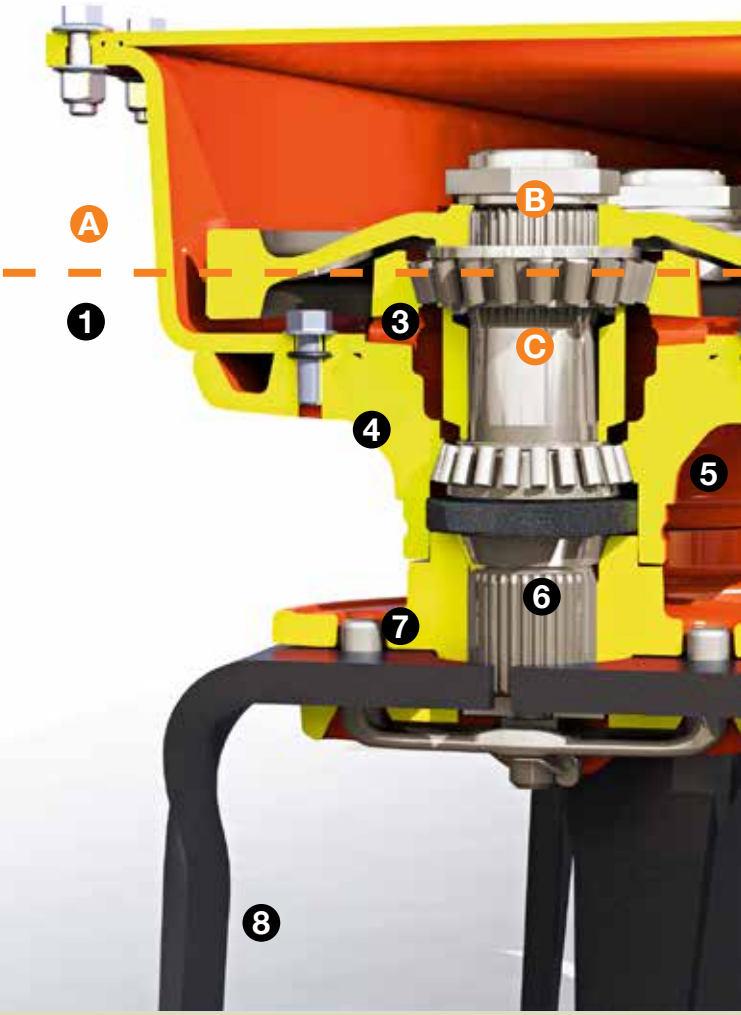
In today's world, maximizing the return of every dollar spent on inputs is critical for long-term profitability. KUHN power harrows are designed to reduce fuel usage to lower your operating costs.

Models	Working Width	Frame	Min PTO Requirement
HRB 102 Series	4' – 6'10" (1.3 – 2.2 m)	Rigid	25 – 40 hp (19 – 30 kW)
HRB 102 D Series	8'2" – 10'1" (2.6 – 3.1 m)	Rigid	50 – 60 hp (38 – 45 kW)
HRB 103 D Series	10'1" – 11'6" (3.1 – 3.5 m)	Rigid	60 – 70 hp (45 – 52 kW)
HR 404 D	13'1" (4.0 m)	Rigid	100 hp (73 kW)
HR 1030 Series	9'8" – 14'8" (2.9 – 4.4 m)	Rigid	80 – 110 hp (59 – 80 kW)
HR 1040 Series	9'8" – 13'1" (2.9 – 4.0 m)	Rigid	90 – 120 hp (66 – 88 kW)
HR 6042 R	19'6" (5.9 m)	Foldable	180 hp (134 kW)
HR 8040 R	26'5" (8.1 m)	Foldable	240 hp (179 kW)

IT STARTS WITH THE DRIVETRAIN

OFTEN COPIED, NEVER EQUALLED

At the heart of every KUHN power harrow is a strong rotor drivetrain. Look inside to see the components that make our power harrows industry leaders in durability and performance.



1. **Maintenance-free, high-strength gearcase:** 6 mm thick on HRB 122-182 and 8 mm thick on all other models, made from fine grain, high-tensile steel. It contains semiliquid grease, which ensures lubrication of pinions and gears. O-rings and lip joints ensure sealing for a longer service life.
2. **No gear overhang:** Convex treated and forged steel gears to transmit the drive forces **(A)** at the center of the upper roller bearing (over-dimensioned) without creating an overhang. High capacity shaft guidance and torque transmission capability is ensured due to the spline length of the shaft **(B)**.
3. **No-maintenance bearings:** Large-diameter, conical roller bearings are continuously aligned in a one-piece cast housing not subject to distortion. Factory preloaded with a calibrated spacer **(C)**, so no further adjustments are required.
4. **Strong bearing hold:** The thick cast iron housings (from 0.7"/18 mm on HRB 102 D to 1.1"/28 mm on HR 1030/1040/6042 R/ 8040 R) ensure lasting bearing hold and protection against wear and distortion.
5. **Reinforced sealing:** A cassette seal on HR models, as well as a lip seal on the HRB range, provides very efficient protection against bearing contamination.
6. **No play on the spline:** Rotor shafts with rolled splines are obtained by metal compression (no milling). This means an ideal connection with the shaft thanks to the conical centering of the blade holders (KUHN patent), preventing play on the spline.
7. **Oval-shaped blade holder:** Prevent stones from getting jammed and to help crop residue escape.
8. **Blades highly resistant to shocks and wear thanks to their thick section:** Heat-treated, 0.6" (16 mm) thick and 12.4" (315 mm) long blades are standard on the HR 1030 Series. HR 1040 and 8040 R models come standard with DuraKUHN™ hardened blades that are 0.7" (18 mm) thick and 13.2" (335 mm) long.

DESIGNED FOR FUEL EFFICIENCY

The casing, bearings, and blade holders form a compact and robust unit, reducing twisting forces on the housing. The HR 1030, 1040 and 1040 R Series feature blade holders with a round, flat "hockey puck" shape. This profile, combined with the blade shape, reduces power consumption, improving the fuel efficiency and greenhouse gas emission performance of your operation.





EXCLUSIVE

START YOUR CROP OFF STRONG!

With seedbed preparation, you pursue three major goals to get your crop off to a good start:

- Small clods on top, fine soil around the seed
- In-depth packing
- Exact leveling to ensure even emergence

KUHN power harrow blades are shaped to accomplish all of these goals to create an ideal seedbed.



HRB 103 AND UP

BLADES THAT OFFER MORE POSSIBILITIES



1. Standard Fast-Fit® blade



2. DuraKUHN™ hard-coated blade



3. DuraKARB™ blade

1. FAST-FIT®

The standard blades on KUHN power harrows are shaped to perform well in a variety of soil types and conditions. In addition, the blade's profile reduces drag as it moves through the soil, resulting in lower tractor fuel consumption.

2. DURAKUHN™

The available DuraKUHN blades feature the same fuel-saving shape as the standard blades, with a reinforced leading edge and a hardened tungsten-carbide coating. These blades offer increased service life in abrasive soils.

3. DURAKARB™

If your soils have a significant number of large rocks, DuraKARB blades can be ordered for select models. The leading edge of the blade is embedded with a tungsten-carbide alloy that is highly resistant to breakage caused by rock strikes. The V-shaped profile ensures a large contact area between the inserts and the tine, considerably reducing the risk of breakage.



POWER HARROWS HRB 102 SERIES

THE SPECIALTY CROP TILLAGE EXPERTS

KUHN narrow-width power harrows are sized and equipped to fit into specialty crop applications such as orchards and vineyards. They offer many of the same features as our larger models so you get the same outstanding durability and performance.



WELL-ADAPTED DESIGNS

With low heights, rounded frame edges, and narrow widths, the HRB 102 Series harrows are the ideal tools for specialized work.



DEPTH CONTROL

A large-diameter, maintenance-free crumbler roller enables good soil firming and an efficient working depth adjustment. The HRB 202 can also be equipped with a 19" (48 cm) Packer roller.



CENTRAL GEARBOX

This durable cast-iron gearbox with rear PTO promotes ideal rotor drive with a long service life.



WEED CONTROL

During the growing season, weeds compete for nutrients and water with vines and fruit trees. Spring or summer tillage with power harrows constitutes an environmentally friendly alternative to chemical control.



POWER HARROWS **HRB 102 D SERIES**

OUTSTANDING VALUE

The HRB 102 D Series models offer increased productivity and versatility with the addition of a duplex gearbox. You get many of the same benefits and all the quality of our top-end models in these value-packed machines:

- Adjustability and versatility to match conditions
- Excellent leveling and field finishing
- Reduced maintenance and operating costs



VERSATILE DUPLEX GEARBOX

The interchangeable gears on the Duplex gearbox achieve excellent mixing whether the soil is hard or crumbly. The entire driveline is protected by a friction slip clutch fitted as standard or a cam-type cut-out clutch as an option. The rear PTO shaft comes standard on all models.



HIGH-STRENGTH DESIGN

The hitch is made from a shaped and welded triangular steel plate. This helps ensure longevity in all soils and conditions.



EXCEPTIONAL FINISHING

The shape of the side deflectors provides efficient ground guidance and channeling to ensure a good finish between passes.

DESIGNED FOR EFFICIENCY

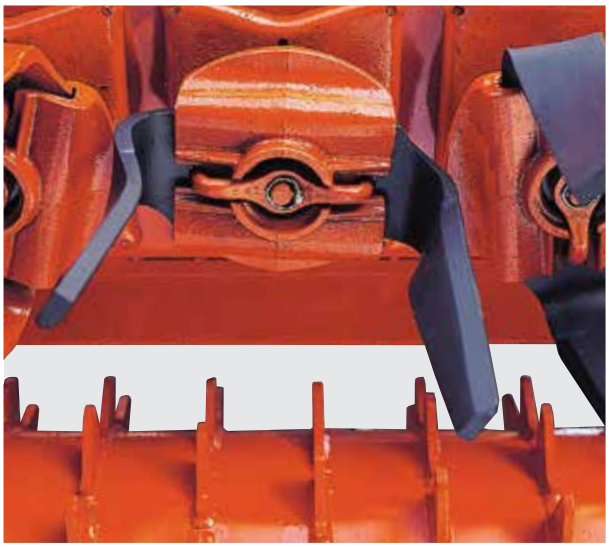
During the design phase of the KUHN HRB 103 D Series, four fundamental criteria received special attention:

- Create optimum seedbeds
- Provide a wide choice of tools and simple adjustments for best possible adaptation to every situation
- Keep maintenance costs to a minimum
- Produce highly reliable machines for your peace of mind

MODELS FOR THE MOST DIFFICULT SITUATIONS

Power harrows must endure adverse conditions over a long lifespan to create maximum return on your investment. KUHN HRB 103 D models are built tough to take the punishment from extra-hard soil clods and big rocks:

- The front of the hitch is a heavy-duty rectangular section tube
- Lower and top hitch links are of high-strength steel



FAST-FIT® QUICK RELEASE BLADE SYSTEM

All HRB 103 D Series models come standard with Fast-Fit® blades. The blades are securely held in the blade holder with a forged steel connecting arm and linchpin. This allows a full set of blades to be replaced in minutes, without tools, greatly increasing uptime in tight tillage windows.

In addition, several blade styles are available to adjust the machine's performance to match your needs.



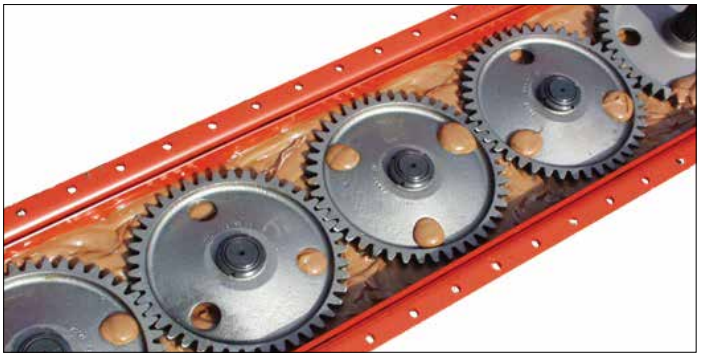




POWER HARROWS **HR 404 D**

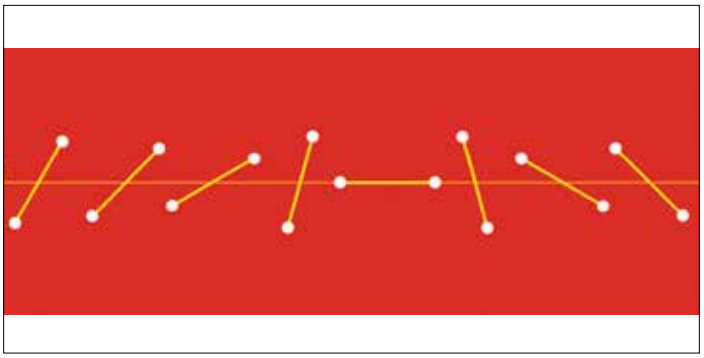
RELIABLE & VERSATILE

The KUHN HR 404 D power harrow is a medium-duty machine that provides an affordable and reliable entry to the 13'1" (4 m) size class. With a duplex gearbox, Fast-Fit® blades and a range of factory- and field-installed options, the HR 404 D can be matched to any operation.



ROTOR DRIVE

Rotors are driven by large-diameter gears. Power transmission to the blades is ensured by numerous teeth fully engaged at all times. The rotor drive design has contributed to the highly reliable reputation of KUHN power harrows, the result of more than 30 years of experience and success.



ORIENTATION OF THE BLADE HOLDERS

KUHN power harrow blade holders are positioned to provide a progressive crumbling of the soil by the blades. This precise and exclusive layout prevents the harrow from excessive vibrations, while at the same time reducing power consumption.





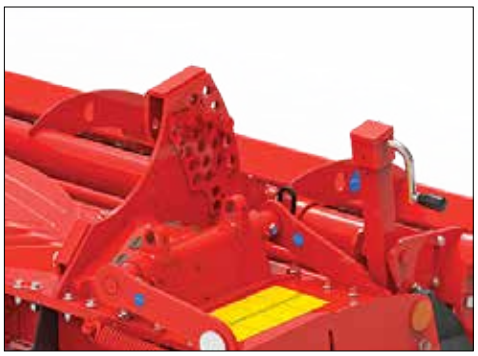
CUSTOMIZE YOUR SEEDBED

The HR 1030 Series power harrows carry KUHN's solid reputation into a new generation with updated features and even stronger performance. Building on the long-standing tradition of innovative features, the HR 1030 Series models have a class-leading driveline rated up to 270 PTO horsepower (197 kW) with the most available rotor speeds in the industry.



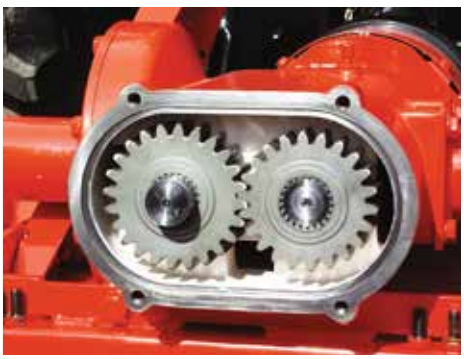
DURABLE GEARBOX

All HR 1030 Series power harrows feature a 1,000 rpm PTO with cam clutch protection as standard. The central gearbox includes an integrated oil pump and the top bearing receives fresh oil injection for extended life. The result is a class-leading power rating of up to 270 PTO horsepower (197 kW) on the HR 4530.



DEPTH CONTROL

Mechanical depth control comes standard on all HR 1030 Series models and allows the operator to fine-tune the working depth by moving a series of pins. For even greater comfort and ease of use, optional hydraulic depth control allows the operator to stay in the tractor seat when making adjustments.



MULTIPLE GEARSETS AVAILABLE

A total of five gearsets are available for the duplex gearbox found on the HR 1030 Series models, the most of any power harrow currently on the market. With a variety of possible rotor speeds, operators are certain to find one that creates an ideal soil tilth.

CONSISTENT RESULTS– PASS AFTER PASS

With up to 26'5" (8.1 m) of working width per pass, the HR 6042 R and 8040 R are designed for producers seeking a consistent, high-quality seedbed across diverse cropping systems, from fruit and vegetable operations to secondary tillage after a primary pass. Commercial contractors and turf managers will also appreciate the precise soil conditioning and finishing capabilities of these harrows.

BALANCED FOLDING DESIGN

The HR 6042 and 8040 R power harrows come standard with hard-coated DuraKUHN blades for extended life in abrasive soils. These blades are designed to reduce power requirements while working up to 10.6" (27 cm) deep for optimal seedbed preparation in a variety of crop applications.





EFFICIENT CONDITIONING WITH LOWER FUEL USE

Standard hard-coated DuraKUHN blades promote extended life in abrasive soils. These blades are designed to reduce power requirements while working up to 10.6" (27 cm) deep for optimal seedbed preparation in a variety of crop applications.



CENTRAL GEARBOX & DRIVELINE

The central gearbox includes an integrated oil pump and the top bearing receives fresh oil injection for extended life. An additional oil tank both increases oil capacity and serves as a cooler by increasing the surface area of the system. The result is a class-leading power rating of up to 460 PTO horsepower (343 kW) on the HR 6042 R and 500 PTO horsepower (365 kW) on the HR 8040 R.



SWITCHABLE ROTOR SPEEDS

Switchable duplex gears in the central gearbox allow for two rotor speeds as standard with additional gearsets available as options. This wide range of rotor speeds allows operators to tailor the machine to the crop and soil conditions while still running at optimal PTO input speed for fuel efficiency, productivity and ideal seedbed preparation.



HITCH

These models are compatible with Cat. 2 and 3 hitches. Additionally, Cat. 4N quick hitch adapters are available to simplify hookup with many common tractors.



HYDRAULIC DEPTH CONTROL

Hydraulic depth control improves operator comfort by allowing adjustments from the tractor seat. The adjustment scale has a simple numbering system (1 = shallowest; 6 = deepest) and is clearly visible from the tractor seat.



HYDRAULIC LEVELING BAR

The standard leveling bar mounted behind the rotors helps to smooth out the soil so the roller at the rear of the machine can finish creating the optimal seedbed. Like the overall working depth, the leveling bar's depth can be adjusted hydraulically with a convenient depth scale (1 = shallowest; 6 = deepest) that is easily visible from the tractor seat.



SIDE DEFLECTOR SHIELDS

Standard side deflector shields help keep the soil from forming ridges between passes. They are adjustable based on the working depth and current level of blade wear by simply loosening the bolts. The bottom portion of the shields can also be replaced when worn.

DURABLE HARROWS FOR INTENSE CONDITIONS



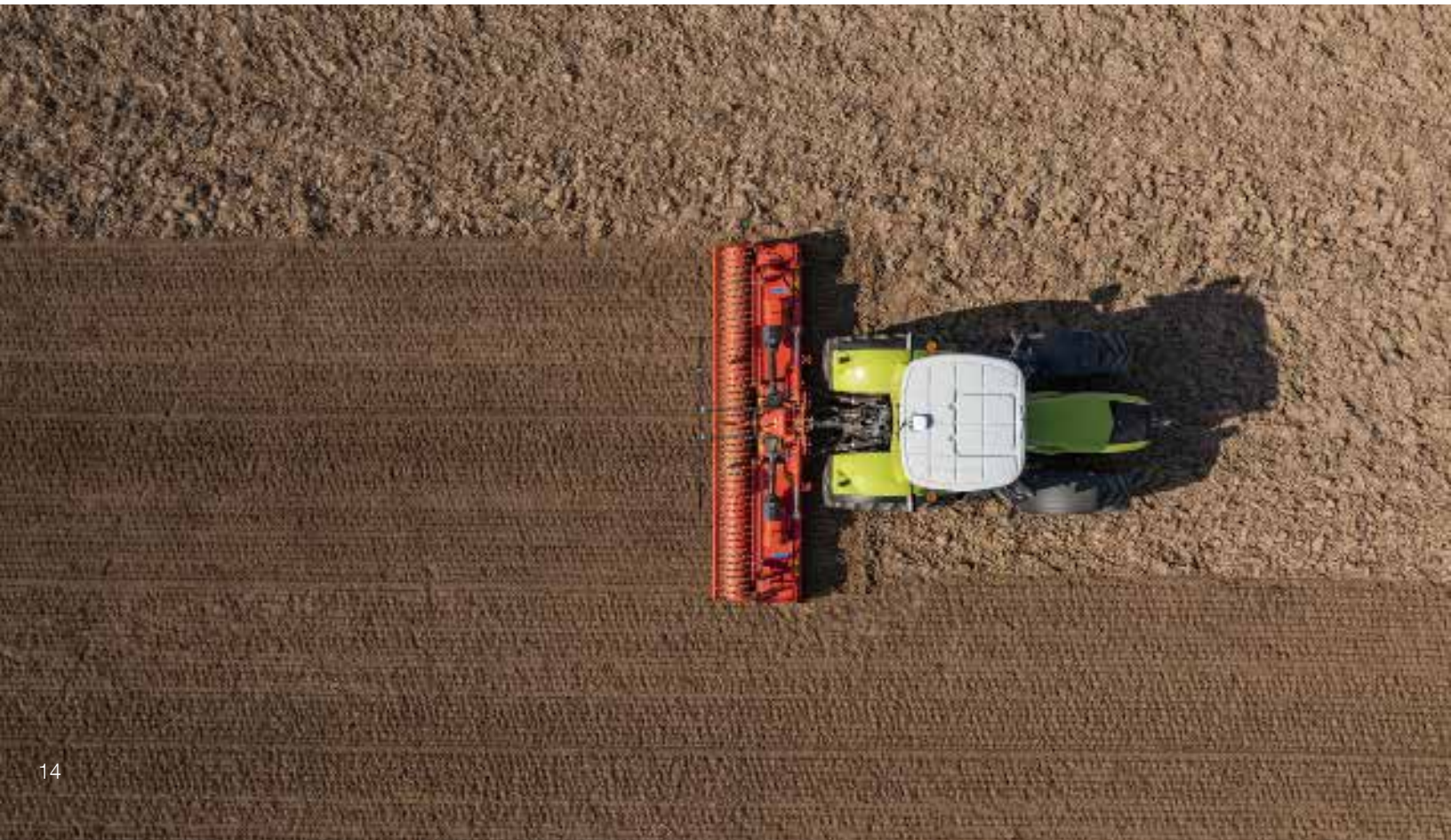


SUPERIOR SOIL LEVELING

A level soil profile is essential for consistent planting depth. The integrated leveling bar features hydraulic adjustment separate from the working depth, while each half of the power harrow can run in a floating position to best match the contours of irregular fields. Long side deflectors ensure excellent finishing between passes for an ideal seedbed.

WORRY-FREE OPERATION

The standard KTS 20 monitoring unit features six sensors to continuously monitor gearbox temperature and rotation speed. The operator is notified by the in-cab monitor if there is an excessively high gearbox temperature or if the cut-out clutches have been tripped.







READY FOR BIG JOBS

These foldable power harrows are built tough for intensive use with high-horsepower tractors. The central gearbox is offset to the rear to reduce shaft angles and eliminate interference from large-diameter rear tractor wheels. It is also filled with synthetic oil and equipped with an oil cooler to withstand high temperatures in commercial applications.



LESS POWER REQUIRED

The combination of specially designed blades and blade holders adds length to keep the blade holders out of the soil. This high clearance increases the soil flow and decreases power-robbing soil buildup.

Standard DuraKUHN hard-coated blades offer extended life, reducing downtime spent changing blades.



SINGLE ARM FRAME

The HR 6042 R is equipped with a single-arm frame that provides easy access to the gearboxes and transmissions for easier maintenance. In addition, the center of gravity is close to the tractor, making driving smoother and requiring less power to lift the machine

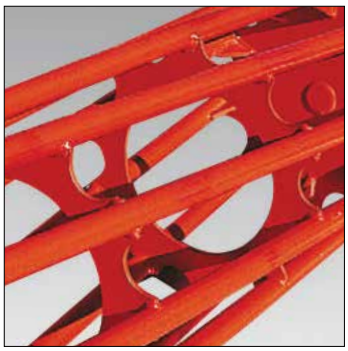
A WIDE RANGE OF ROLLERS TO MEET YOUR NEEDS

For dry, non-sticky soils, without an integrated seed drill

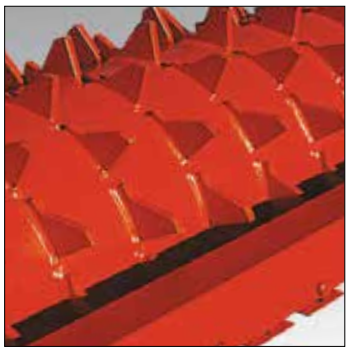
For compacted, silty or sticky soils

For light and silty soils









TUBE ROLLERS

Ideal for soil preparation in spring and summer, not compatible with integrated seed drills:

- Low power consumption
- Economical purchase
- Maintenance free

CRUMBLER:

- Diameter of 15" (38 cm)
- Removable bars can be taken out to help prevent clogging

MAXICRUMBLER:

- Diameter of 20" (51 cm)
- Reduced rolling resistance
- Large diameter to reduce risk of soil accumulation
- More durable in rocky conditions

PACKER AND PACKER 2 ROLLERS

- Diameter of 19" (48 cm) (Packer) and 20" (51 cm) (Packer 2)
- Optimum seedbed preparation thanks to the rollers' crumbling and packing effect
- For tamped soil underneath and loosened soil on top

MAXIPACKER ROLLER

- Large diameter of 21" (53 cm)
- High-output seedbed preparation
- Create fine tilth in all soil conditions

MEGAPACKER ROLLER

- Large diameter of 23" (58 cm)
- Less resistant to rolling, requires less tractor power
- Less subject to sinking in light soils



1. Roller height adjustment

Roller height is easily adjusted with a simple multi-hole stop pin selector. Having no downward restriction, the roller holds the ground, even when the machine is forced up during work. Due to the rounded shape of the pin and stop arm, their contact area is increased and prevents any problems of burring. HR 1040 and 1040 R models feature hydraulic roller height adjustment as standard.

2. Hard-coated scrapers

The hard-coated scrapers have a very long service life thanks to the tungsten carbide coating. The three work surfaces are protected, preventing frequent adjustments. They are standard on MaxiPacker and MegaPacker rollers.



OPTIONAL EQUIPMENT



TRACK ERADICATORS

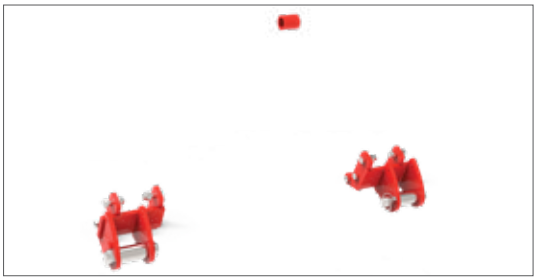
Available on all models HRB 302 D and up, track eradicators are used to loosen the ground compacted by tractor wheels. Adjustable in height, the track eradicators are equipped with a traction bolt or spring reset. When working with dual wheels or very large tires, two sets of track eradicators may be fitted on each side of the machine on the same holder.



REAR HYDRAULIC LINKAGES: KUHN GIVES YOU THE RIGHT CHOICE FOR YOUR SITUATION

Larger models can be equipped with a high-capacity linkage, which lifts up to 7,275 lb (3,300 kg). Cylinders and hinge pins are reinforced and come standard with a hydraulic lift limiter. This linkage is recommended for hitching to KUHN Premia seed drills.

Available on all HRB 103, HR 1030 and 1040 models.



QUICK HITCH BRACKETS

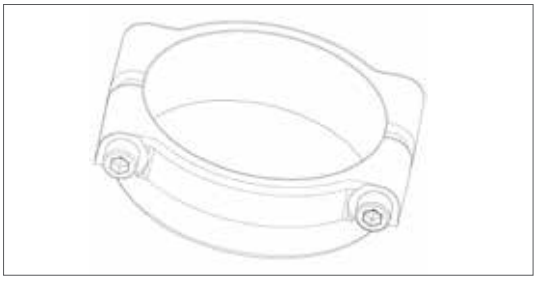
Cat. 4N quick hitch adapter brackets are available as a field-installed option on the HR 1030 and 1040 series rigid power harrows. Since many North American-made tractors sized to operate these power harrows are already fitted with quick hitches, ordering this option will prevent you from having to remove your quick hitch reducing the time required to hook up the machine and begin work.



STONE DEFLECTORS

To help protect the main gear trough in especially rocky conditions, V-shaped stone deflectors are available to bolt in as a field-installed option. Depending on the size and quantity of rocks encountered, the deflectors can be installed only on the converging rotors, or between all rotors pointing in opposite directions. In deeper working applications without stones, the deflectors can be removed to speed up work.

Available on all HR 1030, 1040 and HR 1040 R models.



ANTI-WRAP COLLARS

Anti-wrap collars fit into the groove in the blade holder. These are particularly useful in fields with significant amounts of string and/or wire to help reduce wear caused by this debris wrapping around the collars.

Available on all HR 1030, 1040 and HR 1040 R models.

Technical Specifications

	HRB 122	HRB 152	HRB 182	HRB 202
Working width	4' (1.2 m)	5' (1.5 m)	6' (1.8 m)	6'11" (2.1 m)
Transport width	4'3" (1.3 m)	5'3" (1.6 m)	6'3" (1.9 m)	7'2" (2.2 m)
Frame type	Rigid			
Minimum PTO power	25 hp (19 kW)	30 hp (22 kW)	35 hp (26 kW)	40 hp (30 kW)
Maximum PTO power	80 hp (60 kW)			
Central gearbox	Single speed with shear bolt			Single-speed
PTO speed	540 only			
PTO protection	Shear bolt			Friction slip clutch
Rear PTO output shaft	Standard			
Number of rotors	4	5	6	7
Minimum working depth	0.8" (2 cm)			
Maximum working depth	8" (20 cm)			
Hitch	Cat. 1 and 2			Cat. 2 and 3
Approximate machine weight (no roller)	1,080 lbs (490 kg)	1,237 lbs (561 kg)	1,369 lbs (621 kg)	-
Approximate machine weight with MaxiCrumbler roller	-	-	-	1,775 lbs (805 kg)
Approximate machine weight with Packer roller	-	-	-	1,852 lbs (840 kg)
Approximate machine weight with MaxiPacker roller	-	-	-	-

Technical Specifications

	HR 3030	HR 3530	HR 4030	HR 4530
Working width	9'8" (2.9 m)	11'3" (3.4 m)	13'1" (4.0 m)	14'8" (4.5 m)
Transport width	9'10" (3.0 m)	11'6" (3.5 m)	13'3" (4.1 m)	14'9" (4.5 m)
Frame type	Rigid			
Minimum PTO power	80 hp (59 kW)	90 hp (66 kW)	100 hp (73 kW)	110 hp (80 kW)
Maximum PTO power	240 hp (176 kW)	250 hp (183 kW)	260 hp (190 kW)	270 hp (197 kW)
Central gearbox	Duplex			
PTO speed	1,000 rpm			
PTO protection	Cam clutch			
Rear PTO output shaft	-			
Number of rotors	10	12	14	16
Minimum working depth	2" (5 cm)			
Maximum working depth	9.8" (25 cm)			
Hitch	Cat. 2 and 3			
Approximate machine weight (no roller)	-	-	-	-
Approximate machine weight with MaxiCrumbler roller	3,153 lbs (1,430 kg)	3,285 lbs (1,490 kg)	3,567 lbs (1,618 kg)	4,217 lbs (1,913 kg)
Approximate machine weight with Packer roller	-	-	-	-
Approximate machine weight with MaxiPacker roller	3,702 lbs (1,679 kg)	3,931 lbs (1,783 kg)	4,297 lbs (1,949 kg)	5,046 lbs (2,289 kg)

HRB 252 D	HRB 302 D	HRB 303 D	HRB 353 DN	HR 404 D
8'2" (2.5 m)	9'10" (3.0 m)	9'10" (3.0 m)	11'3" (3.4 m)	13'1" (4.0 m)
8'6" (2.6 m)	10'1" (3.1 m)	10'1" (3.1 m)	11'6" (3.5 m)	13'6" (4.1 m)
Rigid		Rigid		Rigid
50 hp (38 kW)	60 hp (45 kW)		70 hp (52 kW)	100 hp (73 kW)
140 hp (104 kW)		100 hp (75 kW) @ 540 rpm; 160 hp (119 kw) @ 1,000 rpm		190 hp (139 kW)
Duplex multi-speed		Duplex multi-speed		Duplex
Standard 540 - Optional 1,000 (1,000 rpm operation requires 21-spline PTO yoke and optional gear set)		Standard 540 - Optional 1,000 (1,000 rpm operation requires 21-spline PTO yoke and optional gear set)		1,000 rpm
Friction slip clutch		Cam clutch		Cam clutch
Standard		Standard		Standard
8	10	10	12	14
0.8" (2 cm)		0.8" (2 cm)		0.8" (2 cm)
8" (20 cm)		8" (20 cm)		9.8" (25 cm)
Cat. 2 and 3		Cat. 2 and 3		Cat. 2 and 3
-	-	-	-	-
2,011 lbs (912 kg)	2,128 lbs (965 kg)	2,392 lbs (1,085 kg)	2,844 lbs (1,290 kg)	-
2,150 lbs (975 kg)	2,580 lbs (1,170 kg)	-	-	-
2,281 lbs (1,035 kg)	2,645 lbs (1,200 kg)	2,888 lbs (1,310 kg)	3,472 lbs (1,575 kg)	3,946 lbs (1,790 kg)

HR 3040	HR 3540	HR 4040	HR 6042 R	HR 8040 R
9'8" (2.9 m)	11'3" (3.4 m)	13'1" (4.0 m)	19'6" (5.9 m)	26'5" (8.1 m)
9'10" (3.0 m)	11'6" (3.5 m)	13'4" (4.1 m)	9'10" (2.9 m)	9'10" (2.9 m)
Rigid			Foldable	
90 hp (66 kW)	105 hp (77 kW)	120 hp (88 kW)	180 hp (134 kW)	240 hp (179 kW)
300 hp (219 kW)	310 hp (226 kW)	320 hp (234 kW)	460 hp (343 kW)	500 hp (373 kW)
Duplex with oil circulation			Duplex with oil circulation	
1,000 rpm			1,000 rpm	
Cam clutch			Cam clutch	
-			-	
10	12	14	20	28
2" (5 cm)			2" (5 cm)	
10.6" (27 cm)			10.6" (27 cm)	
Cat. 2 and 3			Cat. 3 / 4N / 4 & quick hitch Cat. 4 only	
-	-	-	-	-
3,563 lbs (1,616 kg)	3,726 lbs (1,690 kg)	4,035 lbs (1,830 kg)		9,722 lbs (4,413 kg)
-	-	-	-	-
4,112 lbs (1,865 kg)	4,372 lbs (1,983 kg)	4,765 lbs (2,161 kg)	8,311 lbs (3,770 kg)	11,773 lbs (5,340 kg)

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